

MFD METAL FILM LEADED RESISTOR



Features

- Very tight tolerance down to $\pm 0.02\%$
- Extremely low TCR down to $\pm 5\text{ppm}/\text{C}$
- High precision
- Excellent stability

Applications

- Precision Equipment
- Measurement Equipment



■ GENERAL SPECIFICATIONS AND DIMENSIONS

Model	Power Rating at 70C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range[Ω]			TCR (ppm/C)
					$\pm 0.02\%$	$\pm 0.05\%$	$\pm 0.1\%$	
0727	1/4W	-55 to +155C	250V	500V	10Ω-500KΩ 10Ω-1MΩ			±5 ±10 ±15 ±25
1040	1/2W		300V	600V				

■ CHARACTERISTICS

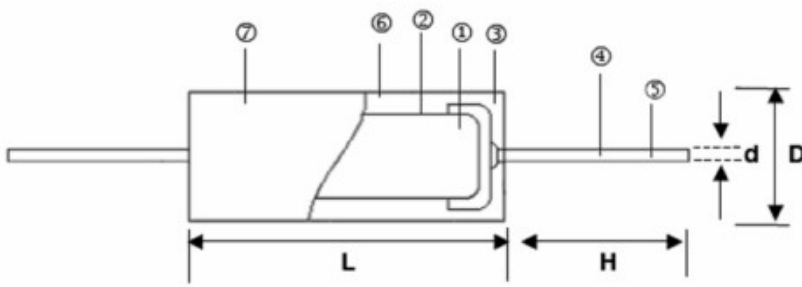
Values in [] mean change in Ω after test

Temp. Coefficient of Resistance	As Spec.	Resistance value at room temp. and room temp. +60C
Short Time Overload	$\pm[0.5\%+0.05\Omega]$	RCWV*2.5 or Max. overload voltage for 5 sec.
Insulation Resistance		Apply 500VDC for 1 minute, 1000MΩ
Endurance Data	$\pm[0.5\%+0.05\Omega]$	70±2C, Max. working voltage for 1000hours with 1.5hours "ON" and 0.5hours "OFF"
Damp Heat with Load	$\pm[0.5\%+0.05\Omega]$	40±2C, 90-95% R.H. Max. working voltage for 1000hours With 1.5hours "ON" and 0.5hours "OFF"
Soldering Ability	95% min. coverage	245±5C for 3sec.
Resistance to Soldering Heat	$\pm[0.1\%+0.01\Omega]$	350±10C for 3sec. After test leave for 3hours
Terminal Strength	Tensile: $\geq 2.5\text{kg}$	Tensile strength: for 10sec. Torsional strength: Rotated through 360°, 5 rotations
Pulse Overload	$\pm[0.5\%+0.01\Omega]$	4 times RCWV for 10000 cycles with 1sec. "ON" and 25 sec. "OFF"
Temperature Cycle	$\pm[0.5\%+0.05\Omega]$	Low side: -55C/30min., Room temp.: 10 to 15min. High side side: 85C/30min., Room temp.: 10 to 15min.5 cycles
Resistance to Solvent	No deterioration of coatings and markings	Trichroethane for 3 min. with ultrasonic

*Reference Standard: MIL-STD-202, JIS-C 5201-1

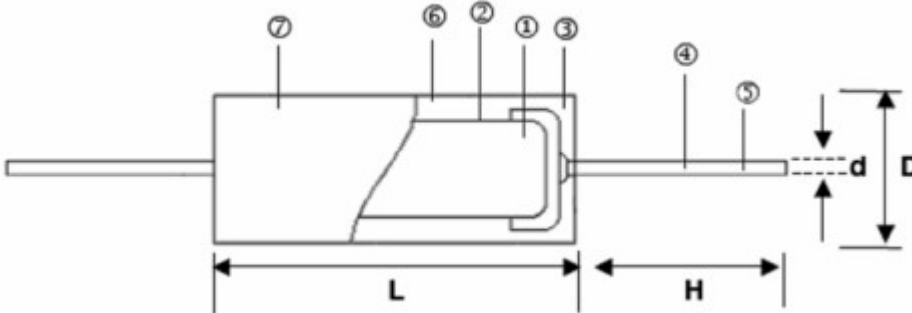
*Storage Temperature: 25±3C; Humidity < 80%RH

STRUCTURE



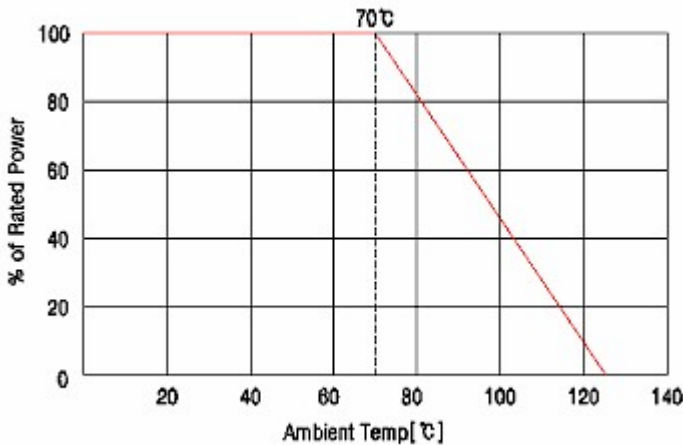
- 1 Ceramic Core(Alumina ceramic)
- 2 Resistor Element(Nickel alloy)
- 3 Terminal(Tinned iron cap)
- 4 Connection
- 5 Lead Wire(Tinned annealed copper wire)
- 6 Molding(Expose)
- 7 Marking(Expose based ink)

DIMENSIONS



Model	L	D	H	d	Weight(g) (1000pcs)
MFD0727	7.0±0.3	2.7±0.4	26±3	0.6±0.05	230
MFD1040	10.2±0.3	4.0±0.4	25±3	0.6±0.05	430

DERATING CURVE



ORDERING PROCEDURE EXAMPLE

MFD	0727	B	A	C	V	1001
↓	↓	↓	↓	↓	↓	↓
Model #	Dimensions (LxD)	Resistance Tolerance	Packing	TCR	Power Rating	Resistance
	0727: 7.0×2.7 1040: 10.2×4.0	Q: ±0.02% A: ±0.05% B: ±0.1%	A: Ammo B: Bulk	S: ±5 B: ±10 N: ±15 C: ±25	U: 1/2W V: 1/4W	0100: 10Ω 2201: 2200Ω 1002: 10000Ω 1001: 1KΩ 1004: 1MΩ